INSTALLING & OPERATING YOUR MARCO WOOD-BURNING FIREPLACE



	CLASSI	C 36" FIREPLACES
STOCK #	MODEL REFERENCE	DESCRIPTION
792759F	C 36 HC	CLASSIC 36" HEAT CIRCULATING
792760F	C 36 HCI	CLASSIC 36" HEAT CIRCULATING - INSULATED

CHECK LOCAL CODES PRIOR TO INSTALLATION

OPTIONAL FEATURES: GLASS DOORS

OUTSIDE AIR KIT

FAN KIT (HEAT CIRCULATING MODELS ONLY)

THIS MANUAL PROVIDES ALL THE INSTRUCTIONS NECESSARY FOR THE BUILDER OR HOMEOWNER TO INSTALL CLASSIC 36" MARCO FIREPLACES IT ALSO PROVIDES INFORMATION ON HOW SAFELY AND EFFICIENTLY. TO ORDER REPAIR PARTS WHEN NEEDED.



MEANS IT IS LISTED BY



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SAVE THIS BOOK

This book is valuable. In addition to telling you how to install and maintain your fireplace and chimney, it also contains the information that will enable you to obtain repair parts when needed. Keep it with your other important papers.

KEEP YOUR FIREPLACE SAFE

0

NEVER USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, CHARCOAL LIGHTER FLUID OR SIMILAR LIQUIDS TO START OR "FRESHEN-UP" A FIRE IN THE FIREPLACE. KEEP ALL SUCH LIQUIDS WELL AWAY FROM THE FIREPLACE.

ACCESSORIES

REPLACE GRATE:

is unit has been equipped with a grate designed to keep operation of your fireplace efficient and safe. See Page for operating instructions.

ASS DOORS:

fold glass doors can be installed as an optional acssory. Use MARCO door kit #793411 and refer to the italiation instructions in that kit for installation details. e glass doors can be installed before, during or after installation of the fireplace. NOTE: Use of glass ors other than those manufactured by Marco Mfg., could create a potentially hazardous condition d will void the MARCO warranty.

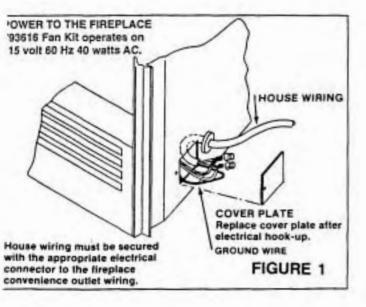
JTSIDE AIR:

optional outside air kit is available for installation. '93250 outside air kit, if desired, must be installed tring the installation of the fireplace (see Page 6).

IN KIT

fan kit #(793616) is also available as an optional cessory. The fan kit can be installed prior to or after stallation of the fireplace. NOTE: This model fireace does not require a wall switch in order for the ns to operate. Refer to the #P/N 181624 Fan Kit stallation instructions for installation details. THE REPLACE MUST BE WIRED TO THE HOUSE ELECRICAL SYSTEM AT THE TIME OF INSTALLATION IN RDER FOR THE OPTIONAL FANS TO OPERATE see Figure 1 & 1A)

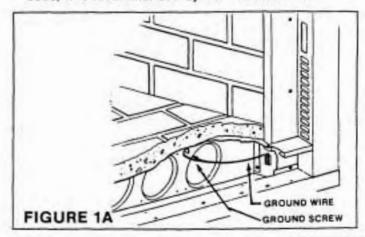
OTE: The utilization of fans will increase the air flow round the firebox. However, only a minimal increase in eat output should be anticipated.



II. INSTALLATION INSTRUCTIONS

INTRODUCTION

- Before beginning the installation of your fireplace, read through these instructions and the instructions contained in the separate Operation Manual.
- This MARCO fireplace and components are safe when installed according to this Installation Manual. Unless you use MARCO components which have been designed and tested for the fireplace system, you may cause a fire hazard.
- MARCO Classic 36" fireplaces may be installed in a conventional home or a prefabricated home.
- The MARCO warranty will be voided by, and MARCO disclaims any responsibility for, the following actions:
 - a) Modifications of the fireplace and/or components, including assembly of chimney, glass doors, air inlet system and damper control.
 - b) Use of any component part not manufactured or approved by MARCO in combination with a MARCO fireplace system.
 - c) Installation other than as instructed in this manual.
 - d) Do not use a fireplace insert or other products not specified for use with these fireplaces.
- PROPER INSTALLATION is the most important step in ensuring safe, long-term operation of this fireplace. Consult the local building codes as to the particular requirements concerning installation of all factory-built fireplaces. Although grounding may not be required by code, it is recommended by the manufacturer.



This fireplace is not intended to be used as a substitute for a furnace to heat an entire home. Use for supplementary heating only.

ELECTING YOUR REPLACE LOCATION

determine the safest and most efficient location for your place, consider such factors as room traffic, location loors and windows, and construction above and below installation area. The fireplace may be installed in any ation that is free of air conditioning ducts, electrical wir, and plumbing. This location must also provide the sessary clearances.

CATION

mers should be considered where space is limited or a premium. A corner-installed fireplace can make use space that may not normally be used (see Figure 2).

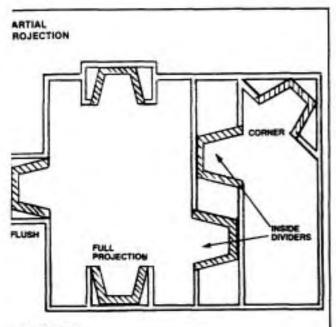


FIGURE 2 LOCATION AND INSTALLATION

A fireplace may be installed flush with the finished wall or projecting any distance into the room. Flush installation is recommended for smooth or thin wall-facing materials. By installing the fireplace to project into the room, a shallower cavity is required to contain the fireplace; thicker natural materials, such as field stone, can then be used for face material (Figure 2).

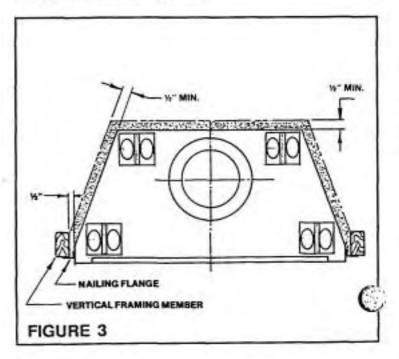
A location that requires cutting the least number of joists, roof rafters, and floor joists will reduce costs and make installation easier. This may mean moving only one or two inches from the selected ideal location. Any location selected must allow adequate room to accommodate the fireplace and framing dimensions shown in Figures 5, 6 & 8.

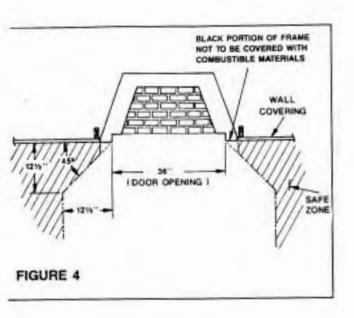
- Do not place the fireplace on soft-surfaced floor coverings such as carpeting. The mounting surface must be flat and hard (such as plywood, wood flooring, particle board or any other hard-surfaced material), and evenly support the total base of the fireplace. A raised platform may be used to support the fireplace.
- When a fireplace is installed on a combustible floor, a non-combustible hearth extension must be provided to protect the floor in front of the opening. (Refer to Hearth Extension, Pages 16 & 17).

CLEARANCES

- A fireplace must not be installed closer than 12½ inches to any unprotected combustible wall perpendicular to the fireplace opening (Figure 3). When an insulated wall shield is used clearance may be reduced to 6 inches (See chart on page 16, Figure 37 for wall shield material).
- When installed in accordance with the instructions given in this manual, the fireplace system may touch combustible materials at the bottom. 1/2" clearance is required on sides and back of fireplace, except at the nailing flange, where clearance is 0". The chimney system requires 2" minimum air space.
- Combustible materials should not be in contact with mounting flange of upper frame.

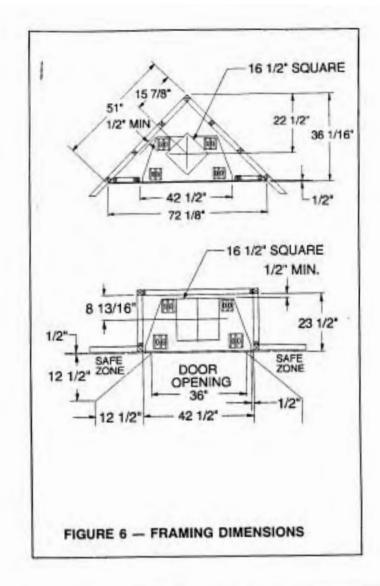
WARNING: DO NOT PACK REQUIRED AIR SPACES WITH INSULATION OR OTHER MATERIALS (Except as shown in Figure 30),

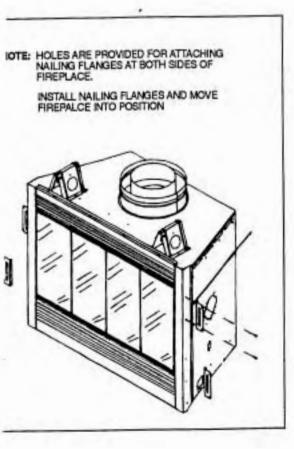


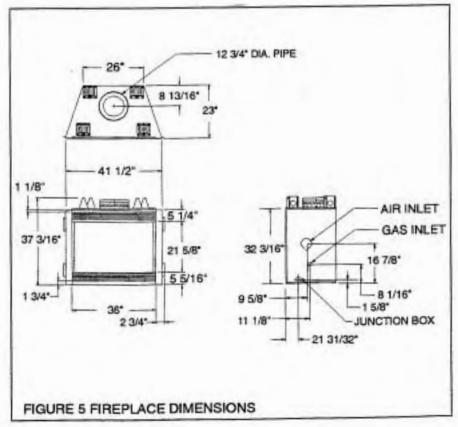


FRAMING INSTRUCTIONS

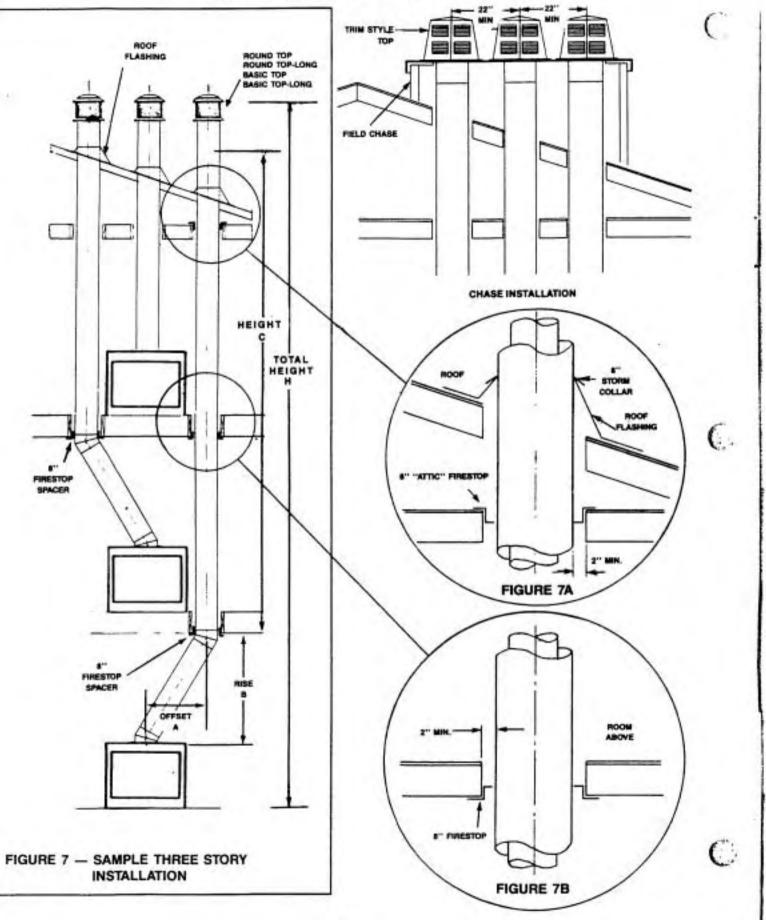
If framing around the fireplace is designed to incorporate book shelves, wood bins, closets, etc., these should not project beyond the safety zone (Figure 4).

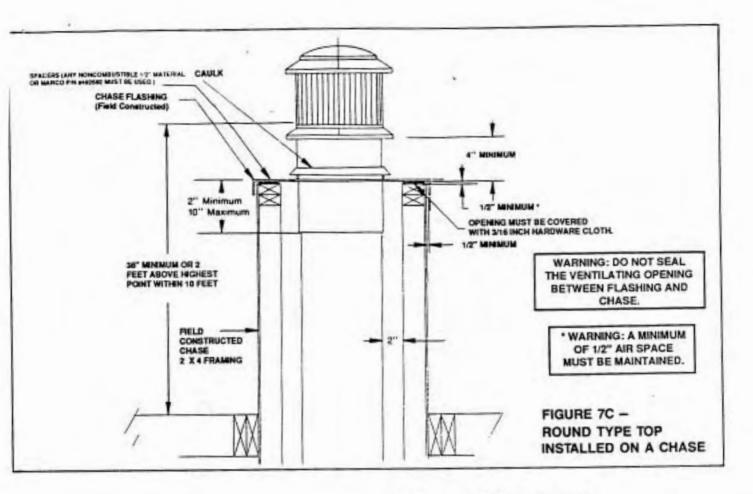


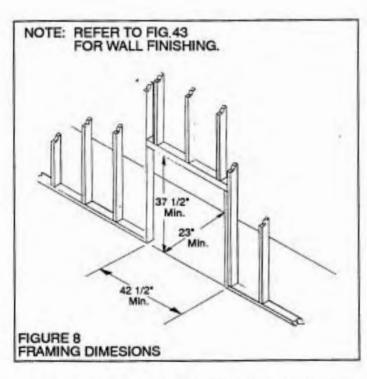




EXAMPLES OF FIREPLACE AND CHIMNEY DESIGNS



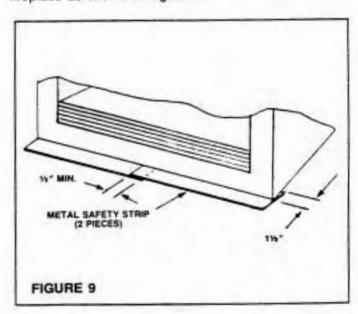




 The fireplace may be positioned and then the framing built around it, or the framing may be constructed and the fireplace pushed into the opening. The dimensions shown in Figure 8 may be used to construct the fireplace opening.

INSTALLING YOUR FIREPLACE

STEP 1: Frame the cavity or opening for the fireplace at the chosen location (Figure 8). Move the fireplace into position and install metal safety strips (provided) under the fireplace as shown in Figure 9.



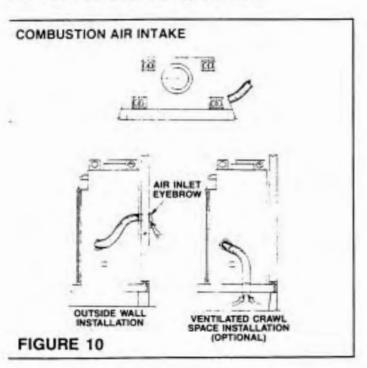
NOTE: If an Outside Air Kit is not used, proceed to the next section and continue with installation. Otherwise, the Outside Air Kit should be installed at this point.

ISTALLATION OF AIR INLET ASSEMBLY

UTSIDE COMBUSTION AIR

he installation of an outside air accessory kit is highly ecommended. It is very important to assure good replace operation in homes which are tightly eathersealed or have ventilating appliances installed.

TEP 1: Determine the source for outside air, which can e installed through an outside wall or into a ventilated rawl space (Figure 10). In either case, a 4-1/2" diameter ble will be required for installation of the air inlet ssembly. CAUTION: Avoid installing the air inlet where ne opening could be blocked by snow, bushes, or other bstacles. The maximum height for the outside air is 50' bove the hearth, providing air inlet is terminated ninimum 3 feet below chimney cap level.

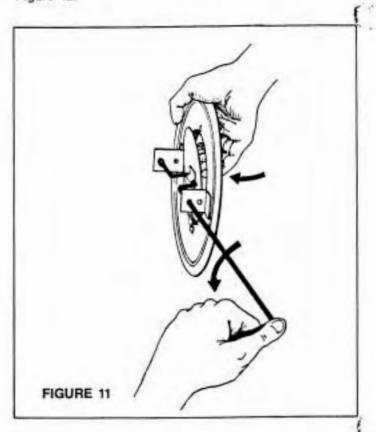


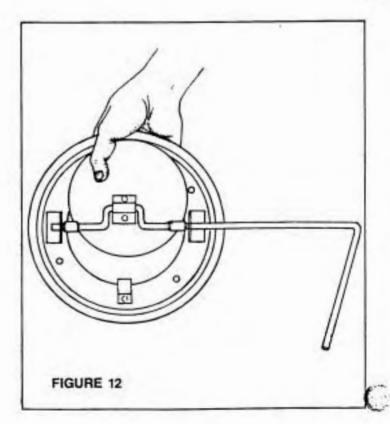
IOTE: COMBUSTION AIR INLET DUCTS MUST NOT 'ERMINATE IN ATTIC SPACE.

TEP 2: Remove the air inlet cover from the right hand ide of the case (Figure 13). Discard the cover. On some nodels the cover may be of the "knock-out" type.

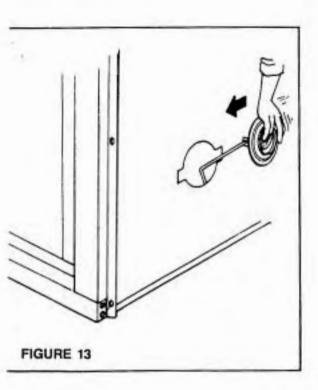
TEP 3: Grasp the outside air gate as shown in Figure 1. To thread it properly into the case the handle must be urned beyond its normal operating positions. Push the ipper edge of the blade inward past the stop and rotate he handle until it points straight down.

STEP 4: Hold the air gate in the left hand as shown in Figure 12.

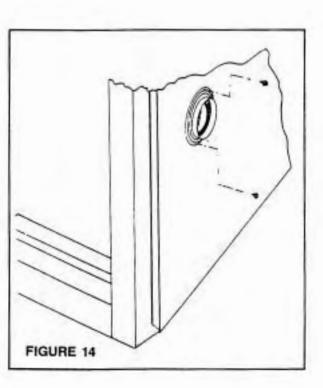




EP 5: Insert the handle into the case as shown in Figure Move the air gate assembly forward into position. Make re the handle extends through the vertical slot in the nt frame side (See Figure 46) STEP 7: Install the air inlet eyebrow through the wall opening (Figure 15). Push a 4" diameter NON-COMBUSTIBLE Class 0 or Class 1 flexible duct onto the eyebrow.



TEP 6: Four screw holes are provided in the air gate sembly and case body to secure the assembly. At this pint install only two screws at opposite sides of the flange shown in Figure 14.

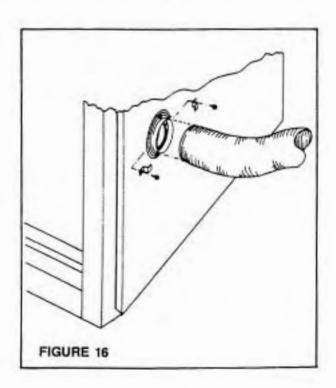


AIR INLET EVEBROW ASSEMBLY

4" AIR DUCT (SUPPLIED BY CUSTOMER)

FIGURE 15

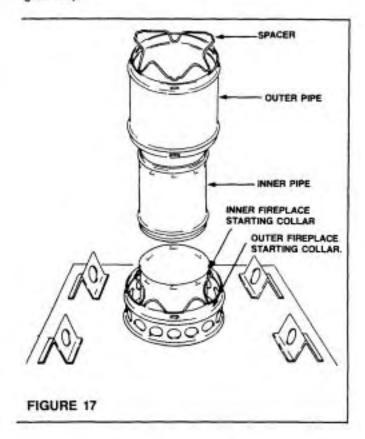
STEP 8: With the two remaining sheet metal screws and the two clamp brackets supplied, secure the duct to the air gate assembly as shown in Figure 16.



ISTALLING YOUR DOUBLE-/ALL CHIMNEY SYSTEM

ch double-wall chimney section consists of an outer ie, flue pipe and single-piece wire spacer. The pipe secns are not unitized and must be assembled inpendently as chimney is installed.

EP 1: When Starting the chimney directly on the fireace, install the inner pipe section by fitting the male d into the inner fireplace starting collar. Make sure male end is fully inserted to lock into the lances igure 17).



TEP 2: Fit the outer galvanized pipe with spacer in place ver the outer fireplace starting collar located at the topenter of the fireplace unit.

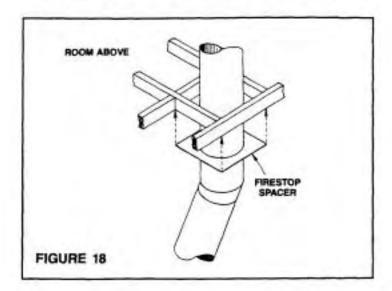
lotate the outer pipe to align the slots to the wire spacer ocks. The wire spacer must protrude through the outer ipe slots.

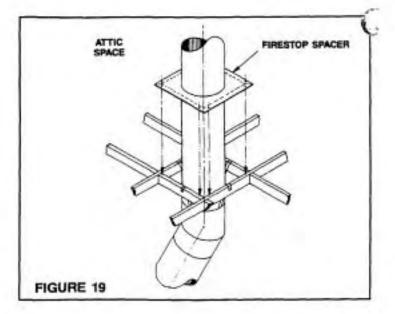
continue to assemble chimney sections as outlined above, naking sure that both inner and outer sections are lockd together. Stop assembly before reaching the ceiling and over exposed pipe end.

TEP 3: On the ceiling directly above the center of the ouble-wall pipe, lay out a 161/2-inch square hole (use lumb bob) and cut out for chimney exit (Figure 6).

FIRESTOP SPACERS:

Firestop spacers are required at each point where the chimney penetrates a floor or ceiling joist space. Their purpose is twofold: they establish and maintain the required clearance between the chimney and combustible materials, and they provide complete separation from one floor space to another floor or attic space, as required by most codes. When penetrating a floor or ceiling at an angle, either the 15° or 30° firestop must be used.



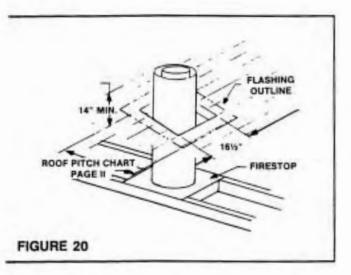


If the pipe passes through a framed opening between floors, install a firestop spacer to the bottom of the joists (Figure 18). When pipe passes into the attic space, install the firestop spacer on the top of the joists (Figure 19) and secure with sheet metal screws or nails.

STEP 4: Determine the location of the hole to be cut in the roof. The roof hole cut-out depends on the pitch of the roof, so refer to the chart on Figure 22, Page 11.

TEP 5: After cutting the hole in the roof, uncover the pipe id add sections until the chimney extends a minimum 14 inches above the highest point of the roof cutout igure 20).

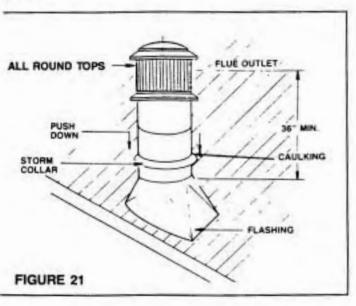
FEP 6: Position the flashing over the chimney and flat the roof. Mark an outline of the flashing on the roof and move the flashing. Remove all nails within the outlined ea (Figure 20).



TEP 7: Place flashing into position on unshingled roof. fold in position by nailing shingles in place over the ashing edges. DO NOT nail through the flashing.

TEP 8: Install storm collar on the chimney and push down lear the top of the flashing. Apply waterproof caulking fround the top of the storm collar (Figure 21).

VOTE: This is an important step to ensure a watertight system.



NOTE: You may wish to caulk seam notches on all joints above the flashing and paint all exposed parts of the chimney with galvanized primer paint. A coat of paint to match the house may then be applied.

TERMINATIONS

The fireplace and chimney system must be vented to the out-of-doors and must be terminated with the listed chimney terminations.

The completed chimney, including the termination, must extend 36 inches above the highest point where it passes through the roof and not less than 2 feet above the highest point of the roof within 10 feet horizontally (Figure 23).

STEP 9: Install termination on last section of pipe. There are 5 round terminations and a "Trim Style Top" (TST) approved for 8" chimney system. The Trim Style Top is designed to be used on a chase installation or decorative chimney enclosure only.

Round terminations can be used on either exposed chimney or chase installations. The Builder's and Classic Round Top "Long" are adjustable to compensate for height variations.

For details see Figures 7, 7C and consult installation instructions of the termination being used.

HOW TO DETERMINE YOUR FIREPLACE SYSTEM

 DETERMINE TOTAL HI If raised platform is to DIM. H. 		
2. HEIGHT OF FIREPLAC	E (DIM "A" FIG.	5)
RISE OF ELBOWS INC Use table of contents		-
4. LINEAL GAIN OF TER (See chart on page 10		
4a. HEIGHT OF TST-6D TO	OP.	-
5. TOTAL OF LINES 2 TH	ROUGH 4a	
6. SUBTRACT LINE 5 FR	OM 1	_
7. LINE 6 IS DIMENSION COMPLETE INSTALLA		
	QUANTITY	
8. 12" PIECES OF PIPE 9. 18" PIECES OF PIPE		
10.36" PIECES OF PIPE		
11. 48" PIECES OF PIPE SUBTOTAL		

AL GAIN CHART

UMBER	DESCRIPTION	LINEAL GAIN
	FIREPLACE	37 3/16*
793116	12" PIPE LENGTH	10%''
793117	18" PIPE LENGTH	1634"
793119	36" PIPE LENGTH	3434"
793120	48" PIPE LENGTH	4634"
793121	CHIMNEY SUPPORT	1034"
793073	BUILDER'S ROUND TOP	6"
793077	BUILDER'S ROUND TOP-MEDIUM	8"
793072	BUILDER'S ROUND TOP-LONG	5" - 14"
793074	ROUND TOP-CLASSIC	6"
793075	3075 ROUND TOP LONG-CLASSIC	
793059	TRIM STYLE TOP	6" - 17"

MARCO's Double-Wall Chimney System, when used on the Classic 36" fireplace is listed for installation to a maximum of 60 feet high. This measurement includes the fireplace, chimney sections and the effective height of the termination assembly. The minimum height of the fireplace system must not be less than 15 feet including the fireplace, chimney sections, and termination assembly. The minimum height with 2 elbows (1 set) is 15 feet. The minimum height with 4 elbows (2 sets) is 24 feet.

MINIMUM CHIMNEY HEIGHT:

The recommended minimum height of the chimney system (15 ft) is based on the wind and pressure conditions usually found around the average homesite. Unusual conditions such as adjacent hills, tall trees, high wind areas, etc. can cause downdrafts to occur in any chimney system and would therefore require an extra length of pipe to ensure the proper draft conditions during the use of the fireplace. Consult your supplier or the local building inspector for any information they may have regarding local weather characteristics.

CHIMNEY MAINTENANCE:

Regular inspection and cleaning of the chimney system is important. Refer to the Warranty and Operations Manual for instructions.

ara vanna	PI	PIPE LENGTHS			MAXIMUM	PI	PIPE LENGTHS		
HEIGHT	12	18	36	48	HEIGHT	12	18	-	36 4
5'8"	1	10	-	2	32'7"	1.	1	_	-
92.	1	1		2	33.0	2	-	_	
9'7"	2	-	-	2	33.6.,	1	1	+	1
10'1"	1	1		2	34'1"	1-	-	1	
10.8	+	,	1	2	34'6"	-	1	2	7
	1 2	-	-	2	35'1"	+-	-	-	-
11'0"	2	1	-	3	35'6"	-	1	1	1
11'8"	-	-	-	2	36.0,.	1	-	'	1
-	+-	1	1		36.6	1	1	-	,
127"	1	-	-	3		-		-	-
13'1"	-	1	-	3	36'10"	2	-	-	-
13'6"	2	-	-	3	37'4"	1	1	-	1
14'0"	1	1		3	38'0"	-	-	1	1
14'7"	-	-	1	3	38'4"	-	1	2	1
15'0"	-	1	2	2	39.0	-	-	-	1
157"	-	-	=	4	39'4"	-	1	1	1
16'0"	-	1		3	39'10"	1	-	-	!
16'6"	1	-	-	4	40'4"	-	1	-	1
17'0"	-	1	-	4	40'9"	2	-	-	1
17'5"	2	-	-	4	41'3"	1	1	-	,
17'11"	1	1	-	4	41'10"	-	-	1	1
18'6"	-	-	1	4	42'3"	-	1	2	1
18'11"	-	1	2	3	42'10"	-	-	-	1
19'5	-	-	-	5	43'3"	-	- 1	1	1
19'11"	-	1	1	4	43'9"	1	-	-	1
20'3"	2	-	1	4	44'3"	-	1	-	1
20'9"	1	1	1	4	44'8"	2		-	1
21'5"	1-	-	2	4	452	1	1	-	1
21'9"	1	1	-	5	45'9"	-	-	1	1
22'5"	-	-	1	5	46'2"	-	1	2	1
22'9"	-	1	2	4	46'9"	-	-	-	1
23'5"	-	-	-	6	472	-	1	1	1
23'9"	-	1	1	5	47'8"	1	-	-	1
24'2"	2	-	1	5	48'2"	-	1	-	1
24'8"	1	1	1	5	48'7"	2	-	-	1
25'3"	-	-	2	5	49'1"	1	1	-	1
25'8"	1	1	-	6	49'8"	-	-	1	1
26'3"	-	-	1	6	50'1"	-	1	2	1
26'8"	-	1	2	5	50'8"	1-	-	-	1
273	-	-	-	7	51'1"	-	1	1	1
27'8"	-	1	1	6	517	1	-	-	1
28'2"	1	-	-	7	52'1"	-	1	-	,
28'8"	-	1	-	7	52'5"	2	-	-	1
29'1"	2	-	-	7	52'11"	1	1	-	1
29'7"	1	1	-	7	537	-	-	1	1
30.5	-	-	1	7	53'11"	-	1	2	1
307"	-	1	2	6	54'7"	-	-	-	1
312	-	-	-	8	54'11"	-	1	1	1
317"	-	1	1	7	55'5"	1	-	-	1
32'1"	1	-	-	8					

CHIMNEY	OPE	NING	FIRESTOP PART NO.
SET UP	A	В	
VERTICAL	16 1/2	16 1/2	792989
15 ⁰ OFFSET	16 1/2	22 1/2	792967
30° OFFSET	16 1/2	23 1/2	792968

ROOF (DPENING	CHART			
	OPENING				
PITCH	С	D			
FLAT	16 1/2	16 1/2			
6/12	16 1/2	18 1/2			
12/12	16 1/2	23 1/2			
18/12	16 1/2	29 3/4			
24/12	16 1/2	37			

1 1100 00, 00, 10	MENDED SHING
ROOF PITCH	FLASHING PART NO.
0 - 6/12	793035
6 - 12/12	793076
12 - 18/12	793045
18 - 24/12	793046

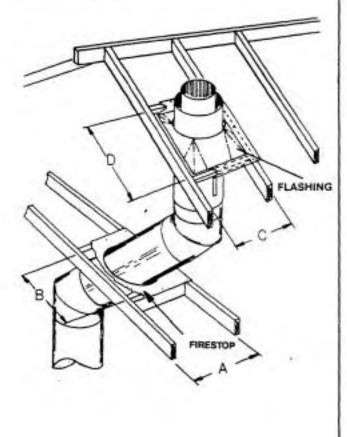
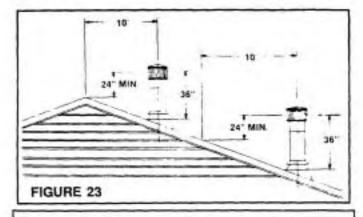


FIGURE 22



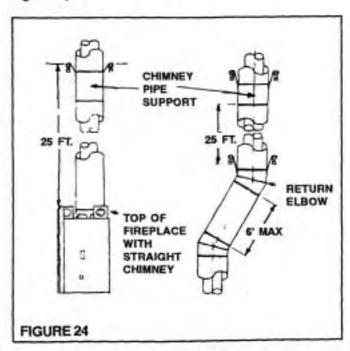
10' Rule—if chimney is within 10' of the roof peak, adjacent wall or building, the top should extend a minimum of 2' above the peak. When further than 10' from the roof peak, the tip should extend 2' higher than the closest point 10' away horizontally (See Figure 23).

IMPORTANT: If an exposed portion of chimney is greater than 5 feet above the roof line, use support wires to keep the chimney secure. The support wires may be attached to the outer pipe of the chimney with screws, provided the screws are not long enough to penetrate the inner flue pipe.

CHIMNEY PIPE SUPPORT:

The chimney pipe support is a double wall, unitized 12" length of pipe and is designed to relieve the extra weight load on the fireplace and elbows when high chimneys are installed.

A chimney pipe support is required at the 25 foot level above the fireplace after a straight chimney run or 25 feet above a return elbow after a straight chimney run. (See Figure 22)



ISTRUCTIONS FOR FFSET OF CHIMNEY SING ELBOWS

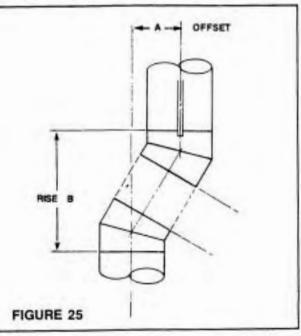
INSTALL ELBOWS

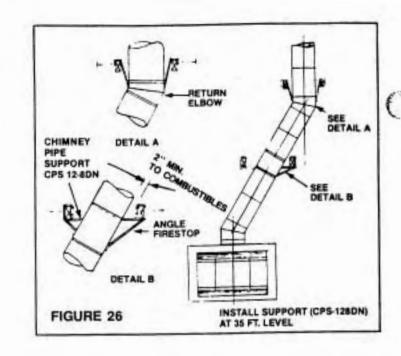
To achieve desired offset, you may install combinations 12", 18", 36", 48" lengths of double wall pipe (see single set chart and Figures 24 and 27).

Chimney weight above offset rests on return elbow. aps must be securely nailed to rafters or joists. (See jures 24 & 25).

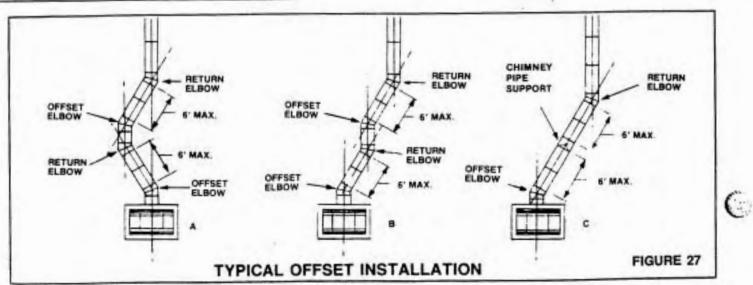
Maximum length of pipe between supports (return elbow chimney pipe support) is 6' of angled run. Maximum two 6' angled run sections per chimney system (Figure).

The maximum allowable offset is 30°. Elbows must be cured to the pipe utilizing a minimum of three screws in joint. Fasten screw through outer pipe slot. Drill 1/8" of hole or use self-drilling screws provided.



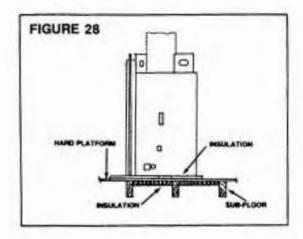


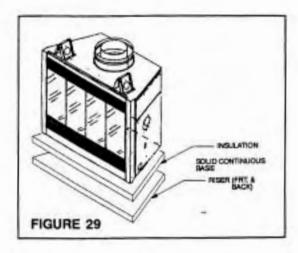
			SING	LE C	FFSET	CHART		
	NUMBER OF DOU		ENGTH		1-30* Offse 1-30* Retur	1	1-15° Offee 1-15° Offee	
12"	18"	36"	CHIM- NEY SUPT.	48"				8
-	-	-	-	-	54	15%	244	2016
1	-	-	-	-	1814	2614	516	304
-	- 1	-	-	-	13/4	334	7	38%
2	-	-	-	-	16	28	8%	41%
- 1	- 1	-	-	-	19	6316	170	47
-	2	-	-	-	22	4819	11%	52%
-	-	- 1	-	-	22%	48%	11%	54
2	1	-	-	-	2414	52%	1276	874
1	- 1	-	-	-	2714	57%	1414	6314
- 1	-	- 1	-	-	26	5814	1416	64%
_	-	-	-	1	28%	5914	144	854
_	3	-	-	-	30%	8244	18%	69
-	- 1	1	-	-	31	84	18	70%
3	-	- 1	-	-	3314	10	17%	74%
- 1	_	-	-	1	34	88%	176	76
1	- 1	. 1	-	-	38%	73%	1814	801
- 2	-	-	-	1	38%	TEVY	2014	991
-	-	2	- 44	-	4.0	7976	294	871
-	_	2	1	-	46%	58%	2310	**



PTIONAL COLD LIMATE INSTALLATION

nen installing a fireplace in an area where outside nperature reaches +32°F or lower, it is important to prot the metal bottom from the cold air by setting the splace on a non-combustible, insulated, solid surface.

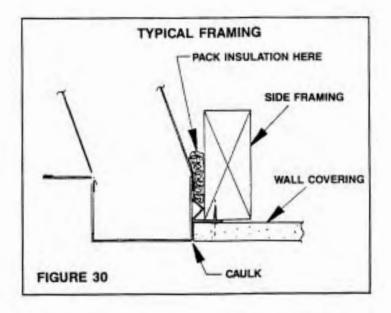


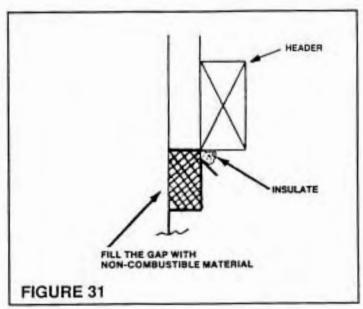


spect all joints for fit. If a joint is not fitting properly, ulk or use duct tape to prevent cold air leaks through a fireplace into the room.

ulk all cracks around fireplace wherever cold air can ter the room (see Figure 30 & 31).

OTE: Do not let insulation material come in contact th the fireplace in required air spaces.



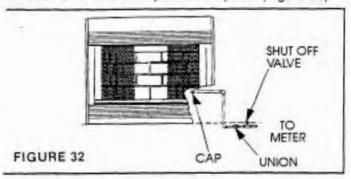


As a further precaution, finish trim around the fireplace should be caulked between trim and fireplace to prevent entry of cold air or escape for warm air.

In areas of extreme cold, it is recommended that the outer walls of the chase be insulated. This will reduce the possibility of cold air convection currents on the fireplace. NEVER use blown-in type of insulation as this could plug the holes at the base of the chimney and interfere with the thermal syphoning action necessary to keep the chimney cool.

NSTALLING THE GAS LINE

MPORTANT: Install the gas line before finishing the ireplace. If desired, a decorative gas appliance may be nstalled. Use only iron pipe, 1/2" size, and appropriate fitings. When installing gas line, a valve designed for installation outside the fireplace is required (Figure 26).



The gas line may be installed to enter the fireplace from either side. Refer to Figure 5 for hole location. The unit is shipped from the factory ready for installation on the right hand side. To install in the right hand side proceed as follows: First remove the cover from ouside of fireplace casings with 5/16" socket wrench and remove conduit sleeve. Take insulation material out of gas line conduit and save for reuse. On the inside wall of firebox, using a light punch, strike mark or plug located 1½ inches from floor in the center of the side panel. Knock the plug through from the inside the firebox to the outside. Reinsert the conduit sleeve.

If a left hand installation is desired: First knock out the plug in the fireplace case on the left side. Proceed as for a right hand installation, except that conduit from the right hand side must be moved to the left hand side. Be sure to replace the cover on the right hand side.

Run gas line to just inside entrance hole of fireplace. Install a 7" minimum nipple to reach inside the fireplace. Repack insulation to conduit sleeve around nipple, finish installation by either capping the gas line or attaching gas log.

The gas line is intended for connection to a decorative gas appliance incorporating an automatic shutoff device and complying with the Standard for Decorative Gas Appliances for Installation in Vented Fireplaces, ANSI Z21.60. Decorative gas appliance should be installed in accordance with the National Fuel Gas Code, ANSI Z223.1. and NFPA 54.

CAUTION: WHEN USING THE DECORATIVE APPLIANCE, THE FIREPLACE DAMPER MUST BE SET IN THE FULLY OPEN POSITON.

TEST FOR GAS LEAKS

All gas piping and connections must be tested for leaks after the installation is completed. Be sure gas valve is turned on. Apply soap suds solution to all connections and joints. If bubbles appear, leaks can be detected and corrected. DO NOT use a match or open flame of any kind to test for leaks. Never operate any appliance with leaky connections.

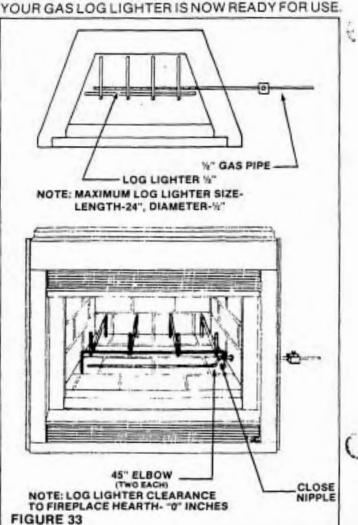
"THIS INSTALLATION IS NOT LISTED BY UNDERWRITERS LABORATORIES, INC."

Gas log lighter has been tested by RADCO LAB. in accordance with ICBO requirements and approved for use with this fireplace model.

INSTALLATION OF GAS LOG LIGHTER.

IF YOUR FIREPLACE IS PROVIDED WITH A GAS LINE FOR ATTACHMENT TO A GAS LOG LIGHTER, PLEASE FOLLOW THESE INSTRUCTIONS CAREFULLY:

- BEFORE DOING ANYTHING, MAKE SURE THE GAS VALVE LOCATED OUTSIDE YOUR FIREPLACE IS SHUT OFF.
- REMOVE THE CAP AT END OF GAS PIPELINE PROTRUDING FROM SIDE OF THE REFRACTORY, (SEE FIG. 32)
- CONNECT FITTINGS:
 TWO ½ INCH DIA. 45" ELBOW
 ONE ½ INCH DIA. CLOSE NIPPLE
- 4) INSTALL GAS LOG LIGHTER MAX. 24" LONG,
 ½ INCH DIAMETER TO ELBOW. (SEE FIG. 33)
 GAS LOG LIGHTER MUST BE INSTALLED FLUSH
 TO THE HEARTH FLOOR OF YOUR APPLIANCE. DO
 NOT ELEVATE GAS LOG LIGHTER.

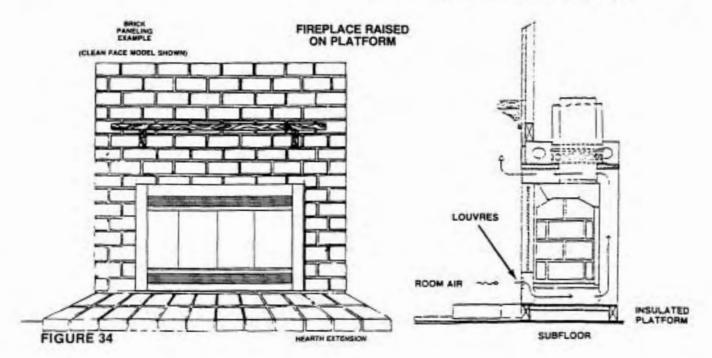


III. FINISHING THE FIREPLACE

IREPLACE FACING

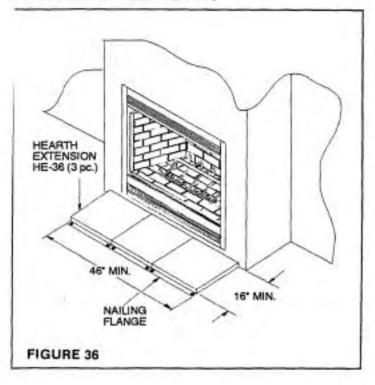
When selecting the finish material for your fireplace it is is important to remember the following: THE BLACK FACE OF THE FIREPLACE MUST NOT BE COVERED WITH INY TYPE OF COMBUSTIBLE MATERIAL. The louvres it the bottom and the top may not be obstructed in any vay. See figure 34.

Non-combustible facing material such as tile, brick, glass, etc. may overlap the black face of the fireplace. Be sure to use non-combustible heat resistant mortar or adhesive when attaching to fireplace face. The face of the fireplace may be painted to match the room decor provided you use a heat resistant paint. NOTE: Decorative facing must not extend into the fireplace opening at all, because it will interfere with the operation of the glass doors.



HEARTH EXTENSION:

If there is a combustible floor construction in front of the fireplace, a hearth extension is required to protect it. The hearth extension, as shown in Figure 36 must be a minimum of 16" deep by 46" wide and extend a minimum of 8" beyond each side of the fireplace opening.

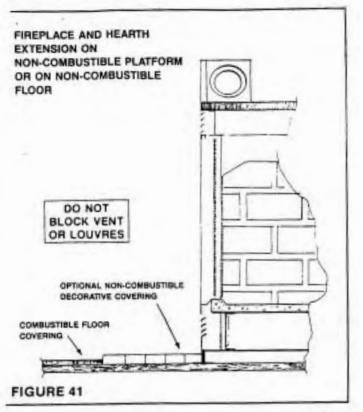


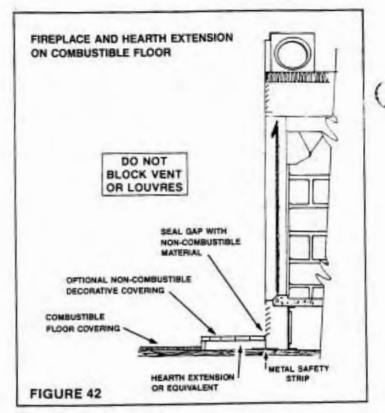
The hearth extension must be made from a non-combustible inorganic material with a thermal conductivity, K of .84 of less. The thermal conductivity, K or thermal resistance, R of materials can usually be obtained from the manufacturer. The factors are related by the formula K = \(\frac{1}{2}\) The thickness required for various common materials and their factors are shown in Figure 37.

Type of insulation	K*	Minimum Thickness Required
Johns Manville CERAFORM 126	.27	.32"
U.S. Gypsum Corp. MICORE CV230	.43	.51"
Insulating Board (K-FAC 19)	.77	.91"
Lydall, Inc. LYTHERM 1401	.64	.76"
Standard Oil DURABOARD LDandHD	.60	.71"
Common Brick	4.92	5.85"

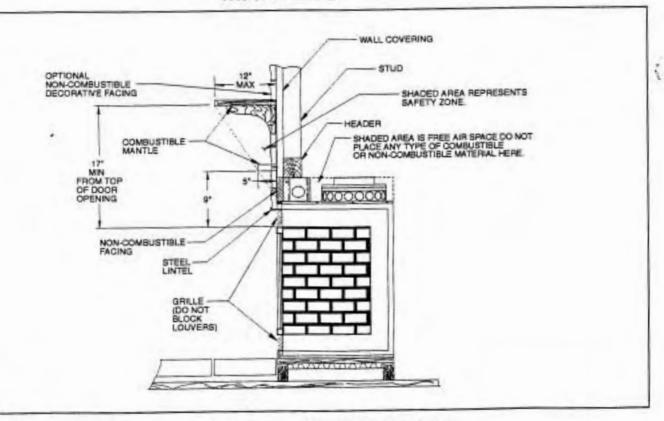
^{*}Units of K are BTU/In, Hr, Sq. Ft, *F

FIGURE 37 — COMMON MATERIALS AND THEIR FACTORS





MANTELS



Combustible mantels may be safely installed provided they do not project beyond safe zone as illustrated in Figures 43 and 44.

FIGURE 43

NOTE: Use an "L" shaped piece of metal (lintel) across the top of the fireplace opening when a non-combustible material is used on the face of the fireplace. It can be attached to the face of the fireplace with screws (see Figure 43).

MANTEL SURROUNDS

Often a decorative surround or vertical portion of the mantel is desired. If this is constructed of any combustible material it must be within the safe zone indicated in Figures 43 & 44. o determine the thickness required for any material : (new material) x 1" = Thickness Required

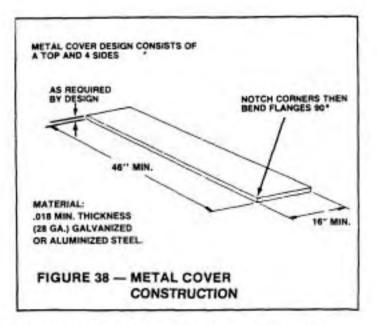
84

xample for insulating Board-K-FAC 19 (K from Figure 37)

Vhatever the material used, sufficient thickness must be aid down to maintain an equivalent K factor.

he thermal insulating layer may be covered by any nonombustible material such as metal, tile, slate, brick, glass, oncrete, marble, or stone. When using a low density isulating material a supporting metal cover such as hown in Figure 38 should be fabricated and installed. IOTE: Some noncombustible coverings such as metal, late, sandstone and marble are relatively good conductors if heat and must be used in combination with the more hermally resistant materials.

n finishing up the hearth extension, be sure to fasten it securely to the floor to prevent shifting, and seal the gap between the fireplace frame and the hearth extension with a non-combustible material (see Figure 43).



NON-COMBUSTIBLE DECORATIVE COVERING:

Should be at least 3/8" thick and meet local building code requirements. The finished height of the hearth extension must not block the inlet grille at the bottom of the fireplace.

METAL SAFETY STRIP-OFFSET (SUPPLIED BY OTHERS)

When the fireplace and hearth extension are not installed at the same height a custom safety strip will be required. The safety strip shall be constructed of a minimum thickness of .018 galvanized steel and should be shaped as shown in Figure 39. 総打小作品の情報でで 丁二十二年

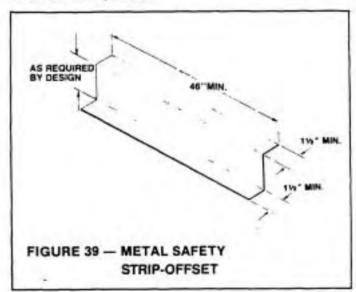


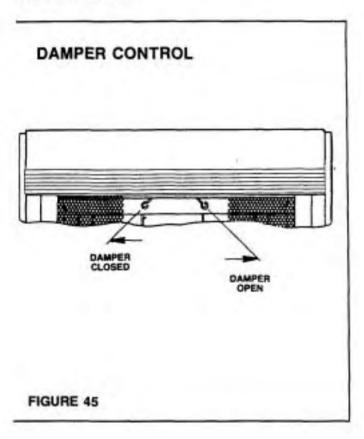
Figure 41 and 42 shows a sample of this type of installation.

IV. OPERATING INSTRUCTIONS

AMPER CONTROL LEVER

ne damper control lever located inside the top front of e firebox has been engineered to provide safe operaon of your fireplace. Do not close the damper in an atmpt to reduce a large fire. To do so may cause a potenal smoke hazard, just as any fuel-burning appliance ould do if not properly exhausted. If you forget to open e damper before you start your fire (you will know imediately by the smoke entering your home), simply move the damper lever from its closed position notch to the open osition (Figure 45).

he fireplace flue damper must always remain open until ie fire is totally out. Partially burned logs can appear to e out even when still burning and giving off dangerous ases. If the damper is closed too soon, these gases may scape into the room.



FIREPLACE GRATE:

This unit has been equipped with a grate to keep the operation of your fireplace efficient and safe. Do not attempt to defeat its purpose. The size and position of the grate was engineered to give the ideal combustion characteristics for the fire. By keeping your logs within the grate and not on the hearth, you will prevent the chance of a log "spill" or roll out of the fireplace. DO NOT OVERLOAD THE FIREPLACE. Piling excessive wood on your grate will not increase efficiency and could possibly cause smoke to enter your room. Keep the hearth area under the grate free of excessive ash build-up to allow a free flow of air for the fire.

OUTSIDE AIR CONTROL

The outside combustion air kit is an optional accessory installed at the time of fireplace installation. It aids greatly in the efficient operation of your fireplace. It should be opened during operation as shown in Figure 46.

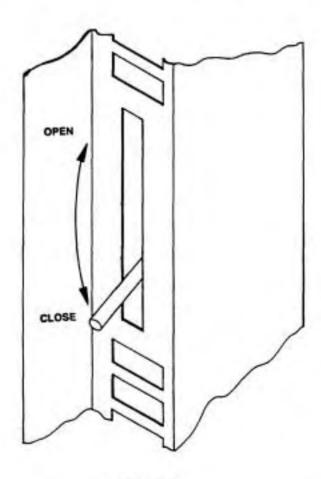


FIGURE 46

DO'S AND DON'TS

- This fireplace is intended for use with solid wood fuel only.
- When installing this fireplace in cold climate areas be sure to follow the cold climate installation instructions outlined in his booklet.
- Check the hearth for cracks and damage. Because the firebrick refractory is repeatedly heated and cooled, this can cause hairline cracks to form. This is normal and does not damage the fireplace. If, however, a crack should become large (1/16" wide or larger), refractory should be replaced.
- · Have repairs done by a qualified service technician.
- · Open damper to ensure proper operation.
- Be sure outside air gate is open before starting your fire.
 Ventilating fans, central heating systems, and exhaust fans can cause fireplaces to smoke by stealing the available combustion air needed for burning the wood in your fireplace.
- "Cure" the refractory lining by building only small fires the first two or three times you use the fireplace. The refractory back, sides and bottom are made from a combination of materials including refractory cement and water. Large roaring fires built on "uncured" refractory could generate steam within the refractory and cause cracks.
- Keep area in front of fireplace clear of combustible materials such as drapes, paper products, wood storage, furniture etc.
- · Creosote Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire.

The chimney should be inspected at least twice a year during the heating season to determine if a creosote buildup has occurred.

If creosote has accumulated it should be removed to reduce the risk of a chimney fire.

- To prevent excessive creosote build-up, use only dry, seasoned wood.
- Regular inspection and cleaning of the creosote (soot) build-up in your chimney is important for the safe operation of your fireplace. Consult your warranty manual for cleaning instructions.
- When the fire is actively burning, open doors for maximum heat output.
- Keep base of fireplace clean of excess ash accumulation to prevent grate "burnout".

- Keep the fire screen closed at all times when burning, except when adding fuel.
- WARNING: THE OPENINGS OF THE COLLAR AROUND THE BASE OF THE CHIMNEY AT THE TOP OF THE FIREPLACE MUST NOT BE OBSTRUCTED, NEVER USE BLOWN INSULATION TO FILL THE CHIMNEY ENCLOSURE.
- Do not overload the grate; to do so could cause smoke to enter the room.
- Do not allow ashes directly under the burning logs to build up to a point where they hinder the air flow.
- · Do not block bottom vent or louvre grille.
- Do not burn large amounts of waste paper or cardboard in your fireplace.
- Do not burn scrap construction lumber; it produces excessive sparks.
- Do not burn wood products with synthetic binders like artificial logs or plywood, as these produce abnormally high temperatures.
- Never use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid, or similar liquids to start or 'freshen up' a fire in this fireplace. Keep all such liquids ' well away from the fireplace while it is in use.
- Never close the damper until you are certain that they're no warm embers.
- Disposal of Ashes: Ashes should be placed in a metal container with a tight-fitting lid. The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

REFERENCE DOCUMENTS:

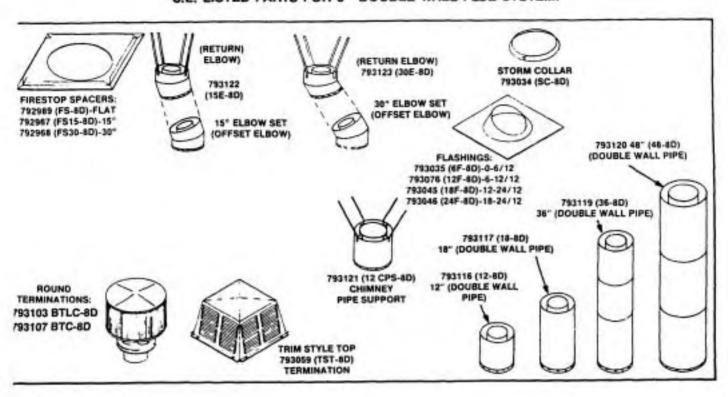
- MARCO Woodburning Fireplace Warranty and Operation Manual, P/N 181536.
- Bi-Fold Door Kit Installation Instructions, P/N 181587.
- 8" Builders Round Termination Installation Instructions, P/N 181621.
- 8" Builders Adjustable Round Termination Installation Instructions, P/N 181688.
- 8" Builders Round Top-Medium Installation Instructions, P/N 181663.
- Trim Style Top Installation Instructions, P/N 181583.
- 7. CFK36 Fan Kit, P/N 181605.

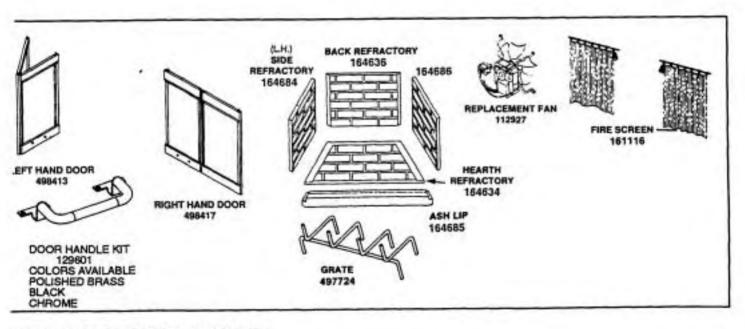


COMPONENT PARTS

THIS FIREPLACE IS NOT INTENDED TO BE USED WITH ANY COMPONENTS OTHER THAN THOSE SPECIFIED IN THIS MANUAL

U.L. LISTED PARTS FOR 8" DOUBLE WALL FLUE SYSTEM.





IEPLACEMENT PARTS

HOW TO ORDER REPAIR PARTS

Order repair parts from the Dealer through whom you purchased the fireplace, if possible.

Be sure to give the Part Number, the Name of the Part, and the Fireplace Stock Number. The Stock Number is printed on UL Rating Plate, located in the upper right hand corner behind the screen.

- When remittance is sent with the order, include enough for transportation.
- There is a minimum invoice charge of \$10.00 plus postage for each order.
- 5. All parts are subject to change without notice.

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